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- 1. An optical element comprising a substrate, a light 1
- reflection portion, and a support portion which supports
- said light reflection portion over said substrate; 3
- each of said light reflection portion and said support 4
- 5 portion being constructed of at least one film;
- 6 said support portion having one end part fixed to said
- substrate and having the other end part joined with the film
- 8 which constructs said light reflection portion, and bending
- from said one end part toward said other end part, thereby 9
- to support a principal plane of said film constructing said 10
- light reflection portion, non-parallelly to a principal 11
- 12 plane of said substrate.
- 2. An optical element as defined in claim 1, wherein 1
- said support portion supports the principal plane of said
- 3 film constructing said light reflection portion,
- perpendicularly to the principal plane of said substrate.
- 1 3. An optical element as defined in claim 1, wherein
- said support portion is constructed of a multilayer film
- 3 in which at least two films having different coefficients
- 4 of thermal expansion are stacked.
- 4. An optical element as defined in claim 1, further 1

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- 2 comprising a holding portion which keeps constant an angle
- 3 between the principal plane of said film constructing said
- light reflection portion and the principal plane of said
- substrate. 5
- 5. An optical element as defined in claim 4, wherein: 1
- said holding portion is an angle holding portion which 2
- is interposed between said light reflection portion and said 3
- substrate; and
- 5 said angle holding portion includes a film which has
- one end part fixed to said substrate, and which bends from 6
- said one end part toward the other end part. 7
- 6. An optical element as defined in claim 5, wherein 1
- said angle holding portion lies in touch with either said 2
- light reflection portion or said support portion, and it
- includes positional shift prevention means for preventing
- 5 a relative positional shift between said angle holding
- 6 portion and said light reflection portion or said support
- 7 portion, at the touch part of said light reflection portion
- 8 or said support portion.
- 7. An optical element as defined in claim 6, wherein 1
- said positional shift prevention means is a groovy structure
- 3 which is formed in said light reflection portion or said
- support portion.

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- 1 8. An optical element as defined in claim 5, wherein
- a film surface of said film of said angle holding portion
- 3 is perpendicular to said principal plane of said light
- 4 reflection portion, and a side surface of said film of said
- 5 angle holding portion lies in touch with said light reflection
- 6 portion.
- 9. An optical element as defined in claim 5, wherein
- at least one such angle holding portion is arranged on each
- 3 of both sides of said principal plane of said light reflection
- portion.
- 1 10. An optical element as defined in claim 5, wherein:
- a sense of the bending of said film of said angle holding
- portion is reverse to a sense of the bending of said film
- 4 constructing said support portion; and
- 5 a second light reflection portion is joined to said
- 6 other end part of said film of said angle holding portion,
- 7 and it is placed on said light reflection portion.
- 1 11. An optical element as defined in claim 1, wherein
- said light reflection portion is suspended from said other
- 3 end of the bent film of said support portion toward said
- 4 substrate.
- 12. An optical element as defined in claim 4, wherein 1

- 2 said holding portion is a thin-film multilevel structure
- 3 which lies in touch with part of a member constituting said
- 4 light reflection portion, said thin-film multilevel
- 5 structure has a plurality of unit structural members which
- 6 are successively stacked on said substrate, said each unit
- 7 structural member includes a support part and a flat part
- 8 supported by said support part, said support part and said
- 9 flat part are unitarily constructed of a continuous thin
- 10 film, and the stacked unit structural members have the thin
- 11 films secured to each other at parts where they touch each
- 12 other.
 - 1 13. An optical element as defined in claim 12, wherein
 - 2 said thin-film multilevel structure lies in touch with either
 - 3 said light reflection portion or said support portion, and
 - 4 it includes positional shift prevention means for preventing
 - 5 a relative positional shift between said thin-film
 - 6 multilevel structure and said light reflection portion or
 - 7 said support portion, at the touch part of said light
 - 8 reflection portion or said support portion.
 - 1 14. An optical element as defined in claim 13, wherein
 - 2 said positional shift prevention means is a groovy structure
- 3 which is formed in said light reflection portion or said
- 4 support portion.

- 1 15. An optical element comprising a substrate, a light
- 2 reflection portion, and a support portion which supports
- 3 said light reflection portion over said substrate;
- 4 each of said light reflection portion and said support
- 5 portion being constructed of at least one film;
- 6 said support portion including at least two coupled
- 7 members, a first member of which has one end part fixed to
- 8 said substrate and has the other end part joined through
- 9 the other member with the film constructing said light
- 10 reflection portion, and bends from said one end part toward
- 11 said other end part, thereby to support a principal plane
- 12 of said film constructing said light reflection portion,
- 13 non-parallelly to a principal plane of said substrate.
- 1 16. An optical element as defined in claim 15, wherein
- 2 said support portion includes the second member which serves
- 3 to couple said first member and said film constructing said
- 4 light reflection portion, said second member is a bent film,
- 5 and a sense of the bending of said second member is reverse
- 6 to a sense of the bending of said first member.
- 1 17. An optical element as defined in claim 1, wherein
- 2 said film constructing said light reflection portion is
- 3 formed with a stepped structure at its peripheral edge part.
- 1 18. An optical element as defined in claim 1, further

- 2 comprising a temperature regulation portion for regulating
- 3 a temperature of said support portion.
- 1 19. An optical element as defined in claim 1, wherein
- 2 said light reflection portion employs as its light reflection
- 3 surface, a surface of said film constructing said light
- 4 reflection portion as has been on a side of said substrate
- 5 during film formation.
- 1 20. A thin film structure comprising a substrate, a
- 2 flat plate, and a support portion which supports said flat
- 3 plate over said substrate;
- said support portion being constructed of at least one 4
- 5 film;
- 6 said support portion having one end part fixed to said
- substrate and having the other end part joined with said
- 8 flat plate, and bending from said one end part toward said
- 9 other end part, thereby to support a principal plane of said
- 10 flat plate non-parallelly to a principal plane of said
- 11 substrate.
- 21. A thin film structure comprising a substrate, a 1
- flat plate, and a support portion which supports said flat
- 3 plate over said substrate;
- said support portion including at least two coupled 4
- 5 members, a first member of which has one end part fixed to

- said substrate and has the other end part joined with said
- flat plate through the other member, and bends from said
- one end part toward said other end part, thereby to support
- a principal plane of said flat plate non-parallelly to a
- principal plane of said substrate. 10

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- 22. An optical switch comprising a mirror portion, 1
- and a movable portion on which said mirror portion is mounted;
- said mirror portion including a light reflection 3
- portion, and a support portion which supports said light
- reflection portion over said movable portion;
- each of said light reflection portion and said support 6
- portion being constructed of at least one film;
- said support portion having one end part fixed to said 8
- movable portion and having the other end part joined with
- the film which constructs said light reflection portion, 10
- and bending from said one end part toward said other end 11
- part, thereby to support a principal plane of said film 12
- constructing said light reflection portion, non-parallelly 13
- to a principal plane of said movable portion.
 - 23. An optical switch comprising a mirror portion, 1
 - and a movable portion on which said mirror portion is mounted;
 - said mirror portion including a light reflection
 - portion, and a support portion which supports said light
 - reflection portion over said movable portion;

- 6 said light reflection portion being constructed of a
- 7 film;
- 8 said support portion including at least two coupled
- 9 members, a first member of which has one end part fixed to
- 10 said movable portion and has the other end part joined through
- 11 the other member with said film constructing said light
- 12 reflection portion, and bends from said one end part toward
- 13 said other end part, thereby to support a principal plane
- 14 of said film constructing said light reflection portion,
- 15 non-parallelly to a principal plane of said movable portion.
- 1 24. A method of manufacturing an optical element,
- 2 comprising:
- 3 the step of forming a sacrificial layer which has an
- 4 opening, on a substrate;
- 5 the step of forming a support film of predetermined
- 6 shape on that position of said sacrificial film which includes
- 7 said opening, and forming a light reflection film on that
- 8 position of said sacrificial film which is joined with one
- 9 end part of said support film; and
- the step of removing said sacrificial film, whereby
- 11 said support film is bent by an internal stress of said support
- 12 film so as to support a principal plane of said light
- 13 reflection film non-parallelly to a principal plane of said
- 14 substrate.

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- 25. A method of manufacturing an optical element as 1
- defined in claim 24, wherein said sacrificial layer is formed 2
- 3 of a resist.
- 1 26. A method of manufacturing an optical element as
- defined in claim 24, wherein said support film is formed 2
- 3 of a stacked structure of at least two layers made of materials
- 4 of different coefficients of thermal expansion.
- 1 27. An optical switch comprising a mirror portion
- which includes a light reflection member, a movable portion 2
- 3 on which said mirror portion is mounted, and a holding portion
- 4 which lies in touch with part of a member constituting said
- 5 mirror portion, in order to keep an angle of said light
- 6 reflection member;
- said holding portion being a thin-film multilevel 7
- structure; 8
- said thin-film multilevel structure having a plurality 9
- of unit structural members which are successively stacked 10
- on said movable portion; 11
- said each unit structural member including a support 12
- part and a flat part supported by said support part, said 13
- support part and said flat part being unitarily constructed 14
- of a continuous thin film; 15
- the stacked unit structural members having the thin 16
- films secured to each other at parts where they touch each 17

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- 18 other.
 - 28. An optical switch as defined in claim 27, wherein
 - 2 said thin-film multilevel structure lies in touch with either
 - 3 said light reflection portion or said support portion, and
 - 4 it includes positional shift prevention means for preventing
 - 5 a relative shift between said thin-film multilevel structure
 - 6 and said light reflection portion or said support portion,
- 7 at the touch part of said light reflection portion or said
- 8 support portion.
- 1 29. An optical switch as defined in claim 28, wherein
- 2 said positional shift prevention means is a groovy structure
- 3 which is formed in said light reflection portion or said
- 4 support portion.
- 30. An optical switch as defined in claim 27, wherein:
- 2 said mirror portion includes a support portion in order
- 3 to support said light reflection member over said movable
- 4 portion; and
- 5 said support portion includes at least two coupled
- 6 members, a first member of which has one end part fixed to
- 7 said movable portion and has the other end part joined with
- 8 said light reflection member through the other member, and
- 9 bends from said one end part toward said other end part,
- 10 thereby to support said light reflection member

- 11 non-parallelly to a principal plane of said movable portion.
- 1 31. An optical switch as defined in claim 27, wherein
- 2 said thin film constructing said each unit structural member
- 3 is formed with a stepped structure at its peripheral edge.
- 32. An optical switch as defined in claim 27, wherein
- 2 said support part of the unit structural member located at
- 3 an upper stage is mounted on said flat part of the unit
- 4 structural member at an immediately lower stage.
- 1 33. An optical switch as defined in claim 32, wherein
- 2 in the stacked unit structural members, said unit structural
- 3 member located at the upper stage is smaller in the number
- 4 of the support parts.
- 1 34. An optical switch as defined in claim 27, wherein
- 2 in said plurality of unit structural members, the unit
- 3 structural member of lowermost stage is constructed
- 4 unitarily with said movable portion.
- 35. An optical switch as defined in claim 27, wherein
- 2 at least one of said plurality of unit structural members
- 3 is constructed by patterning the same thin film as a thin
- 4 film which forms said member constituting said mirror
- 5 portion.

- 1 36. An optical switch as defined in claim 27, wherein
- 2 said thin film constructing said each unit structural member
- 3 is a triple-layer film, in which a film of uppermost layer
- 4 and a film of lowermost layer are of the same material.
- 37. An optical switch comprising a mirror portion
- 2 which includes a light reflection member, a movable portion
- 3 on which said mirror portion is mounted, and a holding portion
- 4 which lies in touch with part of a member constituting said
- 5 mirror portion, in order to keep an angle of said light
- 6 reflection member;
- 7 said holding portion being a thin-film multilevel
- 8 structure;
- 9 said thin-film multilevel structure having a plurality
- 10 of unit structural members which are successively stacked
- 11 on said movable portion;
- 12 said each unit structural member including a support
- 13 part which has a hollow opening, a flat part which covers
- 14 said opening, and a filling material with which said hollow
- 15 opening of said support portion is filled up, each of said
- 16 support part and said flat part being formed of a thin film;
- the stacked unit structural members being such that
- 18 said support part of the unit structural member located at
- 19 an upper stage is mounted on said flat part of the unit
- 20 structural member at an immediately lower stage.

- 38. An optical switch as defined in claim 37, wherein
- 2 said thin-film multilevel structure lies in touch with either
- 3 said light reflection portion or said support portion, and
- 4 it includes positional shift prevention means for preventing
- 5 a relative shift between said thin-film multilevel structure
- 6 and said light reflection portion or said support portion,
- 7 at the touch part of said light reflection portion or said
- 8 support portion.
- 39. An optical switch as defined in claim 38, wherein
- 2 said positional shift prevention means is a groovy structure
- 3 which is formed in said light reflection portion or said
- 4 support portion.
- 1 40. An optical switch as defined in claim 37, wherein
- 2 said thin film which constructs said support part of the
- 3 unit structural member located at an upper stage, and said
- 4 thin film which constructs said flat part of the unit
- 5 structural member at a lower stage for mounting said support
- 6 part are secured to each other.
- 41. An optical switch comprising a substrate, a
- 2 movable portion one end part of which is fixed to said
- 3 substrate, and a mirror portion which is mounted on a side
- 4 of the other end part of said movable portion;
- 5 said movable portion being constructed of at least two

- 6 films, and being bent by internal stresses of said at least
- 7 two films, thereby to raise the other end part bearing said
- 8 mirror portion, over said substrate;
- 9 said mirror portion including a light reflection member
- 10 which is mounted on said movable portion so that a light
- 11 reflection surface may be directed perpendicularly to a
- 12 principal plane of said substrate;
- said light reflection member being inclinedly mounted
- 14 on said movable portion so that its upper end edge may become
- 15 parallel to said substrate in a state where said movable
- 16 portion has raised said mirror portion.
- 1 42. An optical element comprising a substrate, an
- 2 optical film which has a desired optical characteristic,
- 3 and a support portion which supports said optical film over
- 4 said substrate;
- 5 said support portion being constructed of at least one
- 6 film:
- 7 said support portion having one end part fixed to said
- 8 substrate and having the other end part joined with a film
- 9 constructing said optical film, directly or through another
- 10 member, and bending from said one end part toward said other
- 11 · end part, thereby to support a principal plane of said film
- 12 constructing said optical film, non-parallelly to a
- 13 principal plane of said substrate.

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- 2 a movable portion on which said optical element is mounted,
- 3 and a substrate which holds said movable portion;
- 4 said movable portion being made of at least one film,
- 5 having one end part fixed to said substrate and having said
- 6 optical element mounted on a side of the other end part,
- 7 at least a part near the fixed end part being formed of a
- 8 stacked structure in which at least two films are stacked,
- 9 said stacked structure being bent by an internal stress,
- 10 thereby to support said other end part at a position remote
- 11 from said substrate;
- said movable portion being formed with a stepped
- 13 structure along a peripheral edge of its part bearing said
- 14 optical element.
- 1 44. An optical device as defined in claim 43, wherein
- 2 in order to form said stepped structure, said movable portion
- 3 is formed with a convex portion along the peripheral edge
- 4 of its part bearing said optical element.
- 1 45. An optical device comprising an optical element,
- 2 a movable portion on which said optical element is mounted,
- 3 and a substrate which holds said movable portion;
- 4 said movable portion being, at least partially, a
- 5 stacked structure made of at least two films, having one
- 6 end part fixed to said substrate and having said optical

- 7 element mounted on a side of the other end part, said stacked
- 8 structure being bent by an internal stress, thereby to support
- 9 said other end part at a position remote from said substrate;
- said stacked structure including a metal film, said
- 11 metal film being patterned into a predetermined pattern,
- 12 said pattern including an electrode pattern for an
- 13 electrostatic force as acts as an electrode for driving said
- 14 movable portion by the electrostatic force.
- 1 46. An optical device as defined in claim 45, wherein
- 2 said pattern of said metal film further includes a current
- 3 path pattern for a Lorentz force as acts as a current path
- 4 for driving said movable portion by the Lorentz force.
- 1 47. An optical device as defined in claim 46, wherein
- 2 said electrode pattern for said electrostatic force and said
- 3 current path pattern for said Lorentz force are respectively
- 4 connected to voltage applying wiring lines and current
- 5 feeding wiring lines of said substrate through said one end
- 6 part fixed to said substrate.
- 1 48. An optical device as defined in claim 43, wherein:
- said optical element includes an optical film which
- 3 has a desired optical characteristic, and a support portion
- 4 which supports said optical film over said movable portion;
- 5 said support portion being constructed of at least one

film;

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- said support portion having one end part fixed to said 7
- substrate and having the other end part joined with a film 8
- constructing said optical film, directly or through another 9
- member, and bending from said one end part toward said other 10
- end part, thereby to support a principal plane of said film 11
- constructing said optical film, non-parallelly to a 12
- principal plane of said substrate. 13
- 49. An optical device comprising a substrate, an 1
- optical element which is mounted on said substrate, and a 2
- suppression portion which serves to suppress a positional 3
- fluctuation of said optical element; 4
- said optical element including an optical film which 5
- has a desired optical characteristic, and a support portion
- which supports said optical film, said support portion
- including a bent film member, said film member having one 8
- end part fixed to said substrate and having the other end 9
- part raised by said bent film member, thereby to support 10
- a principal plane of said optical film non-parallelly to 11
- a principal plane of said substrate; 12
- 13 said suppression portion suppressing a positional
- fluctuation of said optical film in a normal direction of 14
- said optical film or in an upward direction. 15
 - 50. An optical device as defined in claim 49, wherein 1

- 2 said support portion includes not only said bent film member,
- 3 but also a second bent film member, a joint portion, and
- 4 an optical-film support portion on which said optical film
- 5 is mounted;
- 6 said joint portion being joined to said other end part
- 7 of the first-mentioned film member, said second film member
- 8 having one end part joined to said joint portion and having
- 9 said optical-film support portion joined to the other end
- 10 part hanging down from said joint portion;
- said suppression portion suppressing a positional
- 12 fluctuation of said optical-film support portion in order
- 13 to suppress the positional fluctuation of said optical film.
- 1 51. An optical device as defined in claim 50, wherein
- 2 said suppression portion is a member which is formed by cutting
- 3 and bending part of said substrate.
- 1 52. An optical device as defined in claim 50, wherein
- 2 said suppression portion is a multistage multilevel
- 3 structure which is formed by stacking multilevel structures
- 4 constructed of thin films, a plurality of stages.
- 1 53. An optical device as defined in claim 52, wherein
- 2 said multistage multilevel structure has a hook-shaped part,
- 3 and said hook-shaped part is inserted into an opening provided
- 4 in said optical-film support portion.

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- 54. An optical device as defined in claim 52, wherein 1
- said multistage multilevel structure has an extension part 2
- which hangs over said optical-film support portion.
- 55. An optical device as defined in claim 50, wherein 1
- said suppression portion includes a protuberant part which
- is provided from said optical-film support portion toward 3
- said substrate, and an opening which is provided in said
- substrate, and said protuberant part is snugly fitted in
- said opening. 6
- 56. An optical device as defined in claim 49, wherein 1
- said substrate is a movable substrate for moving said optical
- element, and it is constructed of at least one film.